

Listing of Claims:

1. (previously canceled)
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27. (previously canceled)

28. (previously canceled)

29. (canceled)

30. (currently amended) ~~A method for recycling according to claim 29 said step of treating the PET flakes comprising a treatment time in said washer of about 20 to 40 minutes and a treatment temperature of about 75 to 95°C of PET constituents from plastic material including at least plastic beverage bottles comprising the steps of:~~

comminuting said plastic beverage bottles to form a mixture of particles containing PET flakes; and

washing the PET flakes, said washing comprising simultaneously treating the PET flakes hydraulically and mechanically in at least one washer with a cleaning solution including caustic soda at a temperature of about 75 to 95°C and for about 20 to 40 minutes.

31. (currently amended) ~~A method for recycling according to claim 29, wherein the treatment time is of PET constituents from plastic material including at least plastic beverage bottles comprising the steps of:~~

comminuting said plastic beverage bottles to form a mixture of particles containing PET flakes; and

washing the PET flakes, said washing comprising simultaneously treating the PET flakes hydraulically and mechanically in at least one washer with a cleaning solution including caustic soda at a temperature exceeding 70°C and for about 30 minutes.

32. (currently amended) ~~A method for recycling according to claim 29, wherein the treatment temperature is of PET constituents from plastic material including at least plastic beverage bottles comprising the steps of:~~

comminuting said plastic beverage bottles to form a mixture of particles containing PET flakes; and

washing the PET flakes, said washing comprising simultaneously treating the PET flakes hydraulically and mechanically in at least one washer with a cleaning solution including caustic soda at a temperature of about 80 to 90°C and for more than 20 minutes.

33. (canceled)

34. (currently amended) ~~A method for recycling according to claim 29, further comprising of PET constituents from plastic material including at least plastic beverage bottles comprising the steps of:~~

comminuting said plastic beverage bottles to form a mixture of particles containing PET flakes;

washing the PET flakes, said washing comprising simultaneously treating the PET flakes hydraulically and mechanically in at least one washer with a cleaning solution including caustic soda at a temperature exceeding 70°C and for more than 20 minutes; and using filtration in said washer.

35. (original) A method for recycling according to claim 34, further comprising using sieving in said washer.

36. (currently amended) A method for recycling ~~according to claim 29, further comprising~~ of PET constituents from plastic material including at least plastic beverage bottles comprising the steps of:

comminuting said plastic beverage bottles to form a mixture of particles containing PET flakes;

washing the PET flakes, said washing comprising simultaneously treating the PET flakes hydraulically and mechanically in at least one washer with a cleaning solution including caustic soda at a temperature exceeding 70°C and for more than 20 minutes; and
using sieving in said washer.

37. (currently amended) A method for recycling ~~according to claim 29, further comprising~~ of PET constituents from plastic material including at least plastic beverage bottles comprising the steps of:

comminuting said plastic beverage bottles to form a mixture of particles containing PET flakes;

washing the PET flakes, said washing comprising simultaneously treating the PET flakes hydraulically and mechanically in at least one washer with a cleaning solution including caustic soda at a temperature exceeding 70°C and for more than 20 minutes; and
using filtration following said washer.

38. (original) A method for recycling according to claim 37, further comprising using sieving following said washer.

39. (currently amended) A method for recycling ~~according to claim 29, further comprising~~ of PET constituents from plastic material including at least plastic beverage bottles comprising the steps of:

comminuting said plastic beverage bottles to form a mixture of particles containing PET flakes;

washing the PET flakes, said washing comprising simultaneously treating the PET flakes hydraulically and mechanically in at least one washer with a cleaning solution including caustic soda at a temperature exceeding 70°C and for more than 20 minutes; and
using sieving following said washer.

40. (canceled)

41. (canceled)

42. (canceled)

43. (canceled)

44. (canceled)

45. (currently amended) A method for recycling ~~according to claim 41, further comprising the step of~~ PET constituents from plastic material including at least plastic beverage bottles comprising the steps of:

comminuting said plastic beverage bottles to form a mixture of particles containing PET flakes;

washing the PET flakes, said washing comprising simultaneously treating the PET flakes hydraulically and mechanically in at least one washer with a cleaning solution including caustic soda at a temperature exceeding 70°C and for more than 20 minutes;

treating the PET flakes in at least one sink-float separator in the cleaning solution including caustic soda, wherein said treating is subsequent to said washing; and

separating said cleaning solution including caustic soda from the PET flakes subsequent to said intensively washing, and recycling said cleaning solution including caustic soda.

46. (currently amended) A method for recycling ~~according to claim 29, further comprising the steps of~~ PET constituents from plastic material including at least plastic beverage bottles comprising the steps of:

comminuting said plastic beverage bottles to form a mixture of particles containing PET flakes;

washing the PET flakes, said washing comprising simultaneously treating the PET flakes hydraulically and mechanically in at least one washer with a cleaning solution including caustic soda at a temperature exceeding 70°C and for more than 20 minutes; and

continuously monitoring the concentration of said cleaning solution including caustic soda, and adjusting said concentration by measured additions to said cleaning solution including caustic soda.

47. (canceled)

48. (canceled)

49. (currently amended) A system for recycling ~~in accordance with claim 48, said treatment section further~~ PET flakes from plastic beverage bottles having been comminuted to form a mixture of particles comprising:

a treatment section adapted to treating said mixture including at least one washer and at least one sink-float separator, wherein said washer comprises:

a stirrer;

sieve plates and automatic filters in said washer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.

50. (original) A system for recycling in accordance with claim 49, wherein said hydraulic treatment devices of said washer further comprise nozzle pipes being connected to at least one pump.

51. (original) A system for recycling in accordance with claim 50, said stirrer having a plurality of stirrer stages, wherein said sieve plates, said filters and said nozzle pipes are fixedly disposed in relation to said plurality of stirrer stages.

52. (original) A system for recycling in accordance with claim 50, wherein said pump is a high pressure pump.

53. (currently amended) A system for recycling ~~in accordance with claim 48, said treatment section further~~ PET flakes from plastic beverage bottles having been comminuted to form a mixture of particles comprising:

a treatment section adapted to treating said mixture including at least one washer, at least one sink-float separator, and sieve plates and automatic filters subsequent said washer, wherein said washer comprises:

a stirrer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.

54. (original) A system for recycling in accordance with claim 53, wherein said hydraulic treatment devices of said washer further comprise a plurality of nozzle pipes being connected to at least one pump.

55. (original) A system for recycling in accordance with claim 54, said stirrer having a plurality of stirrer stages, wherein said sieve plates, said filters and said nozzle pipes are fixedly disposed in relation to said plurality of stirrer stages.

56. (original) A system for recycling in accordance with claim 54, wherein said pump is a high pressure pump.

57. (currently amended) A system for recycling in accordance with claim ~~78~~ 48, wherein said heating device comprises at least one heat exchanger.

58. (currently amended) A system for recycling in accordance with claim ~~78~~ 57, wherein said heating device ~~further~~ comprises at least one direct heater.

59. (currently amended) A system for recycling in accordance with claim ~~78~~ 48, wherein said heating device comprises at least one direct heater.

60. (currently amended) A system for recycling in accordance with claim ~~78~~ 48, wherein said heating device comprises electro-pneumatic control for maintaining a treatment temperature in said washer in the range of about 70 to 95°C.

61. (original) A system for recycling in accordance with claim 60, wherein said treatment temperature is in the range of 80 to 90°C.

62. (currently amended) A system for recycling ~~in accordance with claim 48, wherein said PET flakes from plastic beverage bottles having been comminuted to form a mixture of particles comprising:~~

a treatment section adapted to treating said mixture including at least one washer and at least one sink-float separator is coupled to said washer and operated with said cleaning solution including caustic soda being at an elevated temperature, wherein said washer comprises:

a stirrer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.

63. (currently amended) A system for recycling ~~in accordance with claim 48, further PET flakes from plastic beverage bottles having been comminuted to form a mixture of particles comprising:~~

a treatment section adapted to treating said mixture including at least one washer, at least one sink-float separator, and at least one intensive washer disposed downstream of said sink-float separator, wherein said washer comprises:

a stirrer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.

64. (original) A system for recycling in accordance with claim 63, further comprising a bypass between said sink-float separator and said intensive washer, wherein said bypass provides a hold-up circuit simultaneously in said sink-float separator and in said intensive washer.

65. (original) A system for recycling in accordance with claim 63, further comprising a separator for said cleaning solution including caustic soda, wherein said separator is disposed downstream of said intensive washer.

66. (original) A system for recycling in accordance with claim 65, further comprising a neutralizer disposed downstream of said separator, wherein said neutralizer is connected to a fresh water supply and to an acid measuring station.

67. (original) A system for recycling in accordance with claim 65, further comprising a neutralizer disposed downstream of said separator, wherein said neutralizer is connected to a fresh water supply and to a CO2 measuring station.

68. (currently amended) A system for recycling ~~in accordance with claim 48, said PET flakes from plastic beverage bottles having been comminuted to form a mixture of particles comprising:~~

a treatment section adapted to treating said mixture including at least one washer, at least one sink-float separator, and a feeder device comprising a supply branch provided at least from said separator to said washer, wherein said washer comprises:

a stirrer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.

69. (original) A system for recycling in accordance with claim 68, wherein said supply branch comprises a supply pump.

70. (original) A system for recycling in accordance with claim 68, said feeder device further comprising a measuring and metering unit connected at least to said supply branch.

71. (original) A system for recycling in accordance with claim 70, wherein said feeder device is also connected to said sink-float separator.

72. (original) A system for recycling in accordance with claim 70, said measuring and metering unit having a pre-heater device.

73. (currently amended) A system for recycling ~~in accordance with claim 48,~~
wherein said PET flakes from plastic beverage bottles having been comminuted to form a mixture of particles comprising:

a treatment section adapted to treating said mixture including at least one washer and at least one sink-float separator is connected to a fresh water supply, wherein said washer comprises:

a stirrer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.

74. (currently amended) A system for recycling ~~in accordance with claim 48, further~~
PET flakes from plastic beverage bottles having been comminuted to form a mixture of particles comprising:

a treatment section adapted to treating said mixture including at least one washer, at least one sink-float separator, and a heavy material separator disposed upstream of said washer, wherein said washer comprises:

a stirrer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.

75. (currently amended) A system for recycling ~~in accordance with claim 48, further~~
PET flakes from plastic beverage bottles having been comminuted to form a mixture of particles comprising:

a treatment section adapted to treating said mixture including at least one washer, at least one sink-float separator, and a metal separator disposed downstream of said washer, wherein said washer comprises:

a stirrer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.

76. (currently amended) A system for recycling ~~in accordance with claim 48,~~
~~wherein said PET flakes from plastic beverage bottles having been comminuted to form a~~
mixture of particles comprising:

a treatment section adapted to treating said mixture including at least one washer is adapted to provide uptake and throughput capacity for a treatment time of more than about 20 minutes and at least one sink-float separator, wherein said washer comprises:

a stirrer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.

77. (original) A system for recycling in accordance with claim 76, wherein said treatment time is about 30 minutes.

78. (new) A system for recycling PET flakes from plastic beverage bottles having been comminuted to form a mixture of particles comprising:

a treatment section adapted to treating said mixture including a heating device, at least one washer and at least one sink-float separator, wherein said washer comprises:

a stirrer;

mechanical and hydraulic treatment devices adapted to treating the PET flakes.